



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

000979

D4148-041
Job Sheet 171497



Part No: D4148-041

Job Qty: 6 ea

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/2/18

Job Tracking No:

Due Date: 2/12/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	2/10/18	2/10/18	0.00	0.00	Start Up Small Fab-3		FEB 16 2018
100	Small Fab	6 pcs	2/12/18	2/12/18	0.00	1.80	Small Fab-6		FEB 16 2018
110	QC	6 pcs	2/12/18	2/12/18	0.00	0.00	QC5		FEB 21 2018
120	Packaging	6 pcs	2/12/18	2/12/18	0.00	0.00	Packaging3-2		FEB 21 2018
130	QC21-SA	6 Ea	2/12/18	2/12/18	0.00	0.00	QC21		FEB 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	12 Ea (2 ea)	90-Start up Operation	
AN4C13A	Bolt	18 Ea (3 ea)	90-Start up Operation	
D2690-6	Lanyard	6 Ea (1 ea)	90-Start up Operation	
D3910-1	Crosstube Lug	6 Ea (1 ea)	90-Start up Operation	
D4091-1	Mounting Lug	6 Ea (1 ea)	90-Start up Operation	
D4148-1	Crosstube Lug Plate, Fwd	12 Ea (2 ea)	90-Start up Operation	
D4148-3	Stud Receiver, Lower	6 Ea (1 ea)	90-Start up Operation	
D4148-5	Eyebolt Stud	6 Ea (1 ea)	90-Start up Operation	
MS17984-C413	Quick Release Pin	6 pcs (1 ea)	90-Start up Operation	
MS20615-4M18	Rivet	48 Ea (8 ea)	90-Start up Operation	
MS21043-3	Nut	12 Ea (2 ea)	90-Start up Operation	
MS21043-4	Nut	18 Ea (3 ea)	90-Start up Operation	
NAS1149C0332R	Washer	24 Ea (4 ea)	90-Start up Operation	
NAS1149C0432R	Washer	36 Ea (6 ea)	90-Start up Operation	



Container No: S043220



Part: D4148-041

Job No: 171497

Serial No/Batch: S043220

Revision: D4148

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/16/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	12	169	0
	AN4C13A	18	181	0
	D2690-6	6	73	0
	D3910-1	6	43	0
	D4091-1	6	55	0
	D4148-1	12	48	0
	D4148-3	6	12	0
	D4148-5	6	11	0
	MS17984-C413	6	59	0
	MS20615-4M18	48	377	0
	MS21043-3	12	1,174	0
	MS21043-4	18	1,019	0
	NAS1149C0332R	24	1,835	0
	NAS1149C0432R	36	1,437	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Master Unit 000979

Tel (613) 632-5200

Containers on Master Unit 000979				
Serial No	Part No	Customer Part No	Status	Quantity
S043215	AN3C12A		Allocated	12
S043214	AN4C13A		Allocated	18
S043200	D2690-6	D2690-6	Allocated	6
S043209	D3910-1		Allocated	6
S007882	D4091-1		Allocated	1
S043213	D4091-1		Allocated	5
S043195	D4148-1		Allocated	11
S043196	D4148-1		Allocated	1
S043203	D4148-3		Allocated	6
S043205	D4148-5		Allocated	6
S043212	MS17984-C413	MS17984-C413	Allocated	6
S043194	MS20615-4M18		Allocated	48
S043193	MS21043-3	MS21043-3	Allocated	12
S043192	MS21043-4	MS21043-4	Allocated	18
S043191	NAS1149C0332R		Allocated	24
S043190	NAS1149C0432R		Allocated	36